Notice of Allowability

Application No.	Applicant(s)
09/470,360	HORAN ET AL.
Examiner	Art Unit
Taylor Victor Oh	1625

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address-All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included ative

herewith (or previously mailed), a Notice of Allowance (PTOL-85) or othe NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. of the Office or upon petition by the applicant. See 37 CFR 1.313 and M	er appropriate communication will be mailed in due course. THIS This application is subject to withdrawal from issue at the initia
 This communication is responsive to <u>1/8/2004</u>. 	
2. The allowed claim(s) is/are 6-11, renumered as claims 1-6.	
3. The drawings filed on are accepted by the Examiner.	
4.	received. eceived in Application No s have been received in this national stage application from the
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 5. A SUBSTITUTE OATH OR DECLARATION must be submitted. N INFORMAL PATENT APPLICATION (PTO-152) which gives reasc	ote the attached EXAMINER'S AMENDMENT or NOTICE OF
	bmitted. Ident Drawing Review (PTC-948) attached Ident / Comment or in the Office action of hould be written on the drawings in the front (not the back) of er according to 37 CFR 1.121(d). IDLOGICAL MATERIAL must be submitted. Note the
Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO-1449 or PTO/SB/08), Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	5. Notice of Informal Patent Application (PTC-152) 6. Interview Summary (PTC-413), Paper No./Mail Date 7. Examiner's Amendment/Comment 8. Examiner's Statement of Reasons for Allowance 9. Other

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Reasons for Allowance

1. The following is an examiner's statement of reasons for allowance:

the close references for the current invention are Papa et al (US 5,231,222) and Spiske et al (US 5,248,427).

Papa et all teaches a process of producing an ester compound by reacting an alcohol having an 2 to 5 carbon atoms with a carboxylic acid with 1 to 4 carbon atoms in the presence of an esterification catalyst in the following steps:

- a. removing the reaction products such as ester and water from the reactor by distillation;
- b. forming a water-ester azeotrope by the addition of water (e.g. 25-30%);
 and
- separating the water-ester azeotrope in a separate vessel to isolate the desired ester.

Spiske et al discloses a process for removing water by means of a membrane from the reaction mixture obtained from the preparation of carboxylic esters by the reaction of alcohols and carboxylic acids in the presence of an acidic catalyst.

Furthermore, in the process, the removal of water from not only a mixture of water and an alcohol, but also a carboxylic acid or a carboxylic ester can be conducted by the membrane.

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However, the instant invention differs from the prior art in that none of the prior art teach a portion of the organic phase rich in ethyl acetate from the condensed azeotrope to be recycled to the reaction zone or to the distillation apparatus as an azeotrope.

Therefore, applicants' claimed subject matter would not have been obvious to the person with an ordinary skill in the art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning the communication after allowance such as sending all post-allowance correspondence should be directed to "Box Issue Fee" or faxed directly to PUBS at 703-305-8755. This will expedite the process of these papers.

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